

HLX5T Drifter Parts

TAMROCK HLX5T

No	Crawler Drill	Drifter	Part Number	Part Name	Q'ty	Unit Price	Remarks
			550 599 28	HLX5T			
1		HLX5T	152 749 48	flushing device assembly	1		550 104 91
2		HLX5T	550 592 98	gearbox	1		550 296 32
10		HLX5T	550 505 93	rotation bushing	1		incl. parts 89 / Chuck Gear / 152 733 78
11		HLX5T	550 504 48	chuck	1		152 740 08, drill sleeve
12		HLX5T	154 194 08	gear wheel	1		
25		HLX5T	150 797 18	slide plate	2		
26		HLX5T	152 525 68	cap nut	8		M24X2
29		HLX5T	550 034 02	tie rod	4		
30		HLX5T	550 508 28	driver(Bronze)	1		152 702 18 , 2.2kg, coupling
34		HLX5T	550 034 00	screw	4		M24X57
64		HLX5T	550 152 17	o-ring	1		245X3
69		HLX5T	047 689 68	guard	1		1 1/2 in shank / rubber cover
70		HLX5T	280 678 90	clamp	1		50 SMS 2298
*36		HLX5T	152 748 18	gasket plate	1		
*89		HLX5T	550 509 43	bearing bushing	1		152 705 08
*		HLX5T	550 065 07	special tools	1		sep. part list
*		HLX5T	550 065 06	seal kit for rock drill	1		incl. parts 36-39,42-51,64,71
8		HLX5T	550 034 84	connecting piece	1		
9		HLX5T	550 034 85	connecting piece	1		
53		HLX5T	800 587 89	hex.socket head cap screw	8		
54		HLX5T	445 729 50	hex.socket head cap screw	2		
61		HLX5T	851 282 09	lock washer	10		
3		HLX5T	550 034 75	spacer	1		
13		HLX5T	154 216 18	rotation shaft	1		550 145 34
14		HLX5T	550 023 17	housing	1		
20		HLX5T	152 736 58	bearing housing	1		incl. parts 90
27		HLX5T	550 033 98	screw	2		screw for hlx5
28		HLX5T	152 716 38	special bolt	1		M24x2 L118 / stud
31		HLX5T	152 511 48	stab. Piston	6		Ø 20
32		HLX5T	150 706 08	pin	9		D15 L30
33		HLX5T	152 615 88	stab. Piston	3		Ø 20, coated
41		HLX5T	803 978 39	spherrical roller bearing	1		D80 d40 L23
43		HLX5T	887 945 89	rod seal	2		d45
44		HLX5T	887 946 09	shaft seal	1		d30
45		HLX5T	883 980 49	seal	9		
48		HLX5T	801 467 49	o-ring	1		64,5 x 3 - 1
49		HLX5T	853 575 89	o-ring	3		41.2 x 3.00
50		HLX5T	800 658 09	o-ring	1		
51		HLX5T	800 119 69	o-ring	2		99.5 x 3
*90		HLX5T	888 097 49	needle bearing	1		D37 d30 L26
				parts to be ordered separately			

No	Crawler Drill	Drfter	Part Number	Part Name	Q'ty	Unit Price	Remarks
*		HLX5T	550 065 07	special tools	1		sep. part list
*		HLX5T	550 065 06	seal kit for rock drill	1		incl. parts 36-39,42-51,64,71
4	NSS	HLX5T	550 034 62	body	1		sep. part list
5		HLX5T	550 036 25	low pressure accumulator	1		7.44kg / sep. part list
6		HLX5T	550 036 27	high pressure accumulator	1		7.44kg / sep. part list
7		HLX5T	550 036 29	pressure accumulator, stabilixer	1		sep. part list
15		HLX5T	152 693 08	bearing	1		
16		HLX5T	302 964 68	piston	1		
17		HLX5T	550 047 84	cylinder	1		
18		HLX5T	152 576 38	distirbutor	1		
19		HLX5T	550 023 18	bushing	1		d37
21		HLX5T	550 026 37	cover	1		
35		HLX5T	550 065 21	hydraulic motor assembly	1		550 104 45
37		HLX5T	550 042 26	gasket plate	2		s0.5
38		HLX5T	152 539 88	gasket plate	1		s0.5
39		HLX5T	550 046 25	gasket	1		s0.5
42		HLX5T	887 944 59	rod seal	2		d37
46		HLX5T	550 091 05	o-ring	2		55.0x2.00 90 ShA
47		HLX5T	818 735 39	o-ring	1		32.2x3.00
50		HLX5T	800 658 09	o-ring	8		74,5x3
55		HLX5T	800 470 59	hexagon head screw	4		M12x30
57		HLX5T	442 219 80	hexagon head screw	3		M16x50
58		HLX5T	802 198 29	hexagon head bolt	8		M16X70
62		HLX5T	851 068 09	double lock washer	4		M12
63		HLX5T	850 687 49	double lock washer	11		M16
66		HLX5T	816 770 19	straight thread adapter	2		G 1/2 in x JIC 1 1/16-12
68		HLX5T	816 909 59	plug	2		JIC 1 1/16-12
71		HLX5T	808 788 39	o-ring	3		22.3x2.40, 90 SHORE A
*91		HLX5T	819 532 09	o-ring	2		64,5X3
*92		HLX5T	814 017 49	o-ring	1		60.0X2.00
*		HLX5T	550 065 07	special tools	1		sep. part list
*		HLX5T	550 065 06	seal kit for rock drill	1		incl. parts 37-39. 42. 46-47. 50
51		HLX5T	817 098 79	straight thread elbow	1		
52		HLX5T	572 104 00	grease nipple	1		
53		HLX5T	550 093 63	plug	1		
54		HLX5T	448 473 80	hexagon socket set screw	1		
				parts to be ordered separately	1		
		HLX5T	152 749 48	flushing device assembly	1		water flushing, D45
1		HLX5T	550 056 39	body	1		assembly incl. parts 1.2-1.4
		HLX5T	550 104 91	frame assembly	1		
1.2		HLX5T	881 140 79	plug	1		G1/2 in
1.3		HLX5T	865 683 09	plug	1		G1/8"
1.4		HLX5T	550 093 63	plug	1		G1/4" (with chamfer)
1.4.1		HLX5T	870 692 89	plug	1		G1/4 in
2		HLX5T	152 745 38	front cover	1		1.72KG, 393000 / incl. parts 2.2
2.2		HLX5T	152 744 08	bearing bushing	1		D55 d45 L70

No	Crawler Drill	Drfter	Part Number	Part Name	Q'ty	Unit Price	Remarks
3		HLX5T	152 747 98	shank bushing	1		1.22kg / incl. parts 3.2
3.2		HLX5T	152 697 08	bushing	1		D68 d45 L56
4		HLX5T	150 809 18	gasket plate	1		s1.0
5		HLX5T	300 637 10	o-ring	1		
6		HLX5T	152 748 18	gasket plate	1		
7		HLX5T	872 189 39	u-seal	5		0.02kg
8		HLX5T	442 218 50	hexagon head screw	4		
9		HLX5T	850 687 49	double lock washer	4		
10		HLX5T	152 473 28	seal housing	1		
		HLX5T	550 695 68	seal housing	1		
11		HLX5T	800 348 19	bonded seal	1		G3/4"
12		HLX5T	550 056 76	adapter assembly	1		G 3/4" x JIC 3/4-16 incl. p arts 12.2-12.3
12.2		HLX5T	812 949 59	lock nut	1		G3/4"
12.3		HLX5T	800 348 19	bonded seal	1		G3/4"
13		HLX5T	800 816 79	o-ring	1		124.5x3.00
*		HLX5T		seal kit for rock drill			incl. parts 4 - 7, 13
83		HLX5T	NSS	shank bushing	1		
84		HLX5T	550 653 80	seal housing, guide rings	1		
85		HLX5T	550 668 36	slyd-ring	2		
86		HLX5T	550 032 32	adapter	1		
87		HLX5T	812 949 59	lock nut	1		
88		HLX5T	800 348 19	usit-seal	1		
89		HLX5T	871 692 89	plug	1		
		HLX5T		seal kit for rock drill			
		HLX5T		nss=not sold separately			
		HLX5T	550 065 21	hydraulic motor assembly			OMS125
2		HLX5T	154 223 46	flange / rotation motor	1		
3		HLX5T	150 800 74	button	1		D23 L34.5
4		HLX5T	800 658 09	o-ring	1		74,5x3
5		HLX5T	550 065 90	stud	4		for oms-moottorit hlx5
6		HLX5T	851 068 09	double lock washer	4		M12
7		HLX5T	811 260 29	lock nut	4		M12
8		HLX5T	855 207 09	o-ring	1		70x2
*9		HLX5T	855 206 89	o-ring	1		45.0x2.00 90 ShA
*10		HLX5T	814 872 89	o-ring	1		24.0x2.00
*11		HLX5T	550 091 04	o-ring	2		82x2
*12		HLX5T	550 351 48	spring washer	1		
*		HLX5T		seal kit for rock drill			incl. parts 4, 8-11
1			550 592 98	gearbox	1		
2		HLX5T	152 711 08	bearing bushing	1		D135 d130 L40
3		HLX5T	550 511 66	bearing bushing	1		
4		HLX5T	551 714 41	bearing assembly	1		incl. parts 4.3
4.3		HLX5T	551 706 48	bearing bushing	1		D25 d19 L16.5
		HLX5T	150 259 08	housing assy			
5		HLX5T	865 683 09	plug	1		G1/8"
6		HLX5T	522 107 40	o-ring	1		26.2x3.00

No	Crawler Drill	Drfter	Part Number	Part Name	Q'ty	Unit Price	Remarks
7		HLX5T	550 036 03	screw	1		
8		HLX5T	801 802 69	bonded seal	1		U 13,7X22X1,5 D2=15,4
		HLX5T	815 035 19	needle bearing	1		
*		HLX5T		seal kit for rock drill			incl. parts 6,8
			550 034 75	spacer/rock drill/spacer assy for hlx5			
1		HLX5T	303 853 08	spacer / rock drill	1		
2		HLX5T	152 709 08	seal housing	1		HLX
3		HLX5T	522 114 70	o-ring	1		
5		HLX5T	871 692 89	plug	3		G1/4 in
1	NSS	HLX5T	550 034 62	body / HLX5T / HFX5T with stabilizer	1		
2		HLX5T	150 221 58	plug	2		G1/2"
3		HLX5T	522 067 70	o-ring	2		17.3x2.40
4		HLX5T	881 140 79	plug	11		G1/2 in
5		HLX5T	882 322 79	spring-type straight pin	1		5x12
6		HLX5T	550 093 63	plug	1		G1/4" (with chamfer)
7		HLX5T	871 692 89	plug	3		G1/4 in
8		HLX5T	881 139 09	plug	9		G3/8 in
9		HLX5T	881 141 09	plug	6		G3/4 in
10		HLX5T	817 094 69	straight thread adapter	1		G1/2 in x JIC 3/4-16
11		HLX5T	856 040 09	straight thread adapter	1		G3/8 in x JIC 9/16-18
12		HLX5T	816 768 29	straight thread adapter	2		G3/4" x JIC 1,1/16-12
13		HLX5T	857 302 19	plug	1		JIC 9/16-18
14		HLX5T	817 097 49	plug	1		JIC 3/4-16
15		HLX5T	816 909 59	plug	2		JIC 1 1/16-12
*40		HLX5T	550 152 17	o-ring	1		245x3
*41		HLX5T	808 788 39	o-ring	3		22.3x2.40, 90 SHORE A
*42		HLX5T	871 692 89	plug	1		G1/4 in
*		HLX5T	550 065 06	seal kit for rock drill			incl. parts 3,40, 41
				parts to be ordered separately			
				nss = not sold separately			
			550 036 25	pressure accumulator assembly LP			
3		HLX5T	092 602 98	diaphragm			0.02kg / D120
4		HLX5T	807 590 69	valve	1		0.04kg / thread 1/2-20 UNJF-3A incl. parts 4.1-4.2
4.1		HLX5T	869 733 29	o-ring	1		14.0x2.00
4.2		HLX5T	851 682 19	protecting cap	1		Vg8 Av3/8"
5		HLX5T	522 134 90	o-ring	1		129,5X3-1
6		HLX5T	819 532 09	o-ring	1		64,5X3
7		HLX5T	151 548 58	sign plate	1		"NOT PRESSURIZED"
		HLX5T	808 010 69	o-ring	1		
		HLX5T	851 682 19	cap	1		
*				seal kit for rock drill			incl. parts 5-6
			550 036 27	pressure accumulator assembly HP			
3		HLX5T	092 602 98	diaphragm			0.02kg / D120
4		HLX5T	807 590 69	valve	1		0.04kg / thread 1/2-20 UNJF-3A incl. parts 4.1-4.2

No	Crawler Drill	Drifter	Part Number	Part Name	Q'ty	Unit Price	Remarks
4.1		HLX5T	869 733 29	o-ring	1		14.0x2.00
4.2		HLX5T	851 682 19	protecting cap	1		Vg8 Av3/8"
5		HLX5T	522 134 90	o-ring	1		
6		HLX5T	819 532 09	o-ring	1		64,5X3
7		HLX5T	151 548 58	sign plate	1		"NOT PRESSURIZED"
		HLX5T	808 010 69	o-ring	1		
		HLX5T	851 682 19	cap	1		
*				seal kit for rock drill			incl. parts 5-6
		HLX5T	550 036 29	pressure accumulator stabilizer	1		
1		HLX5T	144 521 48	battery cover	1		
2		HLX5T	154 024 18	accumulator bottom	1		
3		HLX5T	152 254 88	diaphragm	1		D88
4		HLX5T	807 590 69	valve	1		0.04kg / thread 1/2-20 UNJF-3A incl. parts 4.1-4.2
4.1		HLX5T	869 733 29	o-ring	1		14.0x2.00
4.2		HLX5T	851 682 19	protecting cap	1		Vg8 Av3/8"
5		HLX5T	151 548 58	sign plate	1		"NOT PRESSURIZED"
*8		HLX5T	869 733 29	o-ring	1		14.0 x 2.00
*9		HLX5T	851 682 19	protecting cap	1		Vg8 Av3/8"
			550 065 07	special tools for HLX5 / HLX5T / HFX5T			
1		HLX5T	550 056 57	punch	1		D50mm, L=130mm
2		HLX5T	152 248 88	punch	1		D47, L125
3		HLX5T	550 055 88	punch	1		D46.5mm, L=50mm, M22
4		HLX5T	550 057 30	punch	1		D68.5, L50mm, M22
5		HLX5T	150 545 68	punch	1		D68, L95, M22
6		HLX5T	550 055 68	punch	1		D150, L75
7		HLX5T	151 866 08	handle	1		D41, L165, M22
8		HLX5T	550 056 20	punch	1		for removal of pilot cylinder incl. parts 8.1 - 8.2
8.1		HLX5T	550 056 17	punch	1		D38.5, L67mm, rubber
8.2		HLX5T	550 056 18	punch	1		D38.5, L540mm
9		HLX5T	150 546 98	thrust	1		D95, d72, L129
10		HLX5T	150 551 68	punch	1		D19, L160
11		HLX5T	550 055 57	punch	1		D112mm, L20mm, M22
12		HLX5T	550 054 94	punch	1		D103mm, L20mm, M22
13		HLX5T	550 054 80	punch	1		D131.75, L20, M22
14		HLX5T	551 818 05	gage	1		D32, for seal groove 4.2 / 150 746 48
15		HLX5T	550 103 96	punch	1		D50mm, L=82.5mm
16		HLX5T	550 067 40	mounting support	1		for service of HLX5/HFX5 drifters incl. parts 16.1-16.2
16.1		HLX5T	550 057 27	stand			
17		HLX5T	551 953 44	lifting eye	2		M24 x 36
18		HLX5T	551 884 93	lifting eye	2		M14 x 24 / 449 697 70
19		HLX5T	150 678 08	punch	1		D21.5mm, L42mm, Bronze
20		HLX5T	150 679 28	punch	1		D30mm, L20mm, Plastic
21		HLX5T	150 680 98	punch	1		D28mm, L=60mm, Plastic
22		HLX5T	550 058 64	stand	1		200 x 85 x 40
23		HLX5T	152 501 38	opener	1		D120, L32
24		HLX5T	096 876 58	stand	1		150 x 124 x 65

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25		HLX5T	152 098 78	tool	1		D95 L46
26		HLX5T	090 300 38	pressure gauge hp	1		(0-100 bar)
27		HLX5T	090 845 48	pressure gauge lp	1		(0-10 bar)
28		HLX5T	153 936 18	fill. Device for hydr-accumul.	1		Inlet thread W24,32 X 1/14" incl. parts 28.1-28.2
28.1		HLX5T	810 791 09	pressure reducing valve			200/100 bar N2
28.2		HLX5T	152 280 08	hose assembly			for filling device
29		HLX5T	833 710 99	seals removing set / pick set	1		for seals removal
30		HLX5T	550 067 39	special tools incl. parts	1		Torque wrench set
30.1		HLX5T	870 492 19	torque wrench	1		80 - 400 Nm, 3/4"
30.2		HLX5T	870 495 09	socket 24mm	1		24 3/4"
30.3		HLX5T	870 493 49	socket 19mm	1		19 3/4"
30.4		HLX5T	880 976 79	open end socket	1		24
30.5		HLX5T	870 504 19	hammer	1		50mm, Plastic
30.6		HLX5T	870 498 89	spanner	1		19
30.7		HLX5T	870 499 09	wrench	1		24mm
30.8		HLX5T	870 510 19	extension bar	1		3/4" l=100
30.9		HLX5T	836 746 09	socket klm 7	1		
30.10		HLX5T	836 747 39	socket klm 8	1		
30.11		HLX5T	870 511 49	adapter	1		IN 3/4" - 1/2" OUT
31		HLX5T	886 364 09	end socket / ring insert tool	1		30
32		HLX5T	872 445 79	socket wrench 46mm	1		46 3/4"
34		HLX5T	550 435 36	punch	1		D30.3mm, L85mm
35		HLX5T	550 435 37	punch	1		D19mm, L210mm
36		HLX5T	550 416 59	flange	1		D95mm, L30mm, M22
37		HLX5T	550 398 97	grease nipple	1		M16 x 15
38		HLX5T	550 439 65	flange	1		D63.5mm / d22.5mm, L=20mm
39		HLX5T	550 439 66	screw	1		M22 x 178
40		HLX5T	550 398 70	punch	1		D31.5mm, L=48mm
41		HLX5T	550 098 84	stopper	1		D150mm / d135mm, L3.5mm
42		HLX5T	550 099 24	punch	1		D95mm, L=10mm, M22
43		HLX5T	550 099 31	punch	1		D47.5mm, L=40mm, M22
44		HLX5T	550 855 13	punch	1		D22, L200
45		HLX5T	550 834 58	punch	1		D52mm, L20mm, M22
46		HLX5T	550 606 66	punch			D78mm, L=50mm, M22
*52		HLX5T	869 598 69	pressure seal for parts 26,27	2		elbow fitting
*57		HLX5T	550 479 73	special tool kit for the site			fir field service incl. 22-28,30-31,52
51		HLX5T	152 280 08	hose assy for filling device	1		
53		HLX5T	550 057 27	assembly stand	1		
54		HLX5T	098 067 79	stand	1		
55		HLX5T	550 056 18	rod	1		
56		HLX5T	550 056 17	punch	1		
		HLX5T	550 599 30				